Addition Words

one	to begin with	in addition	last
first	another	next	last of all
first of all	second	moreover	final
for one thing	also	furthermore	finally

Time Words

before	next	while	later
		during	after
previously	soon		eventually
first	often	until	
second	as	now	finally
third	when	then	last

Illustration Words

(for) example	(for) instance	to illustrate
including	such as	once

Comparison Words

(just) as	in like (similar) manner	same
(just) like	similar(ly)	in the same way
alike	similarity	resemble
likewise	both	equally

Contrast Words

but	instead	still	difference
yet	in contrast	as opposed to	different(ly)
however	on the other hand	in spite of	differs from
although	on the contrary	despite	unlike
nevertheless	even though	rather than	while

Cause and Effect Words

therefore (as a) result	so effect explanation	because (of) as a consequence consequently	thus results in led to
affect	due to	since	reason